

LOCTITE ECCOBOND 7100

August 2012

PRODUCT DESCRIPTION

LOCTITE ECCOBOND 7100 provides the following product characteristics:

Technology	Epoxy
Appearance	beige
Product Benefits	<ul style="list-style-type: none"> • One component • Non-conductive • Fast cure at low temperatures • Excellent resistance to water permeation
Cure	Heat cure
Application	Display perimeter sealant
Typical Optic Application	OLED displays

LOCTITE ECCOBOND 7100 adhesive sealant is designed for high throughput display assembly that require protection against humidity and oxygen.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Viscosity @ 25°C, 1.5 s ⁻¹ , Plate 2 cm, mPa·s (cP)	2,350
Flow Rate @ 25°C, seconds:	
Glass/PET	
@ 10mm travel, 250µm gap	<250
Particle Size, µm:	
Typical	55
Maximum	120
Pot Life @ 25°C, hours	12
Shelf Life:	
@ -40°C, days	183
@ 18 to 25°C, days	365
Flash Point - See SDS	

TYPICAL CURING PERFORMANCE

Cure Schedule

Convection Oven:

30 minutes @ 70°C
15 minutes @ 80°C
7 minutes @ 100°C

Time shown does not include ramp-up time to cure temperature.

After cure, the material is best left at room temperature for 24hours before starting any evaluation

Differential Scanning Calorimetry

Temperature Program from 25 °C at 5 °C/minute

Peak Maximum, °C	66
Peak Onset, °C	55

The above cure profiles are guideline recommendations. Cure conditions (time and temperature) may vary based on customers' experience and their application requirements, as well as customer

curing equipment, oven loading and actual oven temperatures.

TYPICAL PROPERTIES OF CURED MATERIAL

Physical Properties :

Extractable Ionic Content, ppm:	
Chloride (Cl-)	<70
Potassium (K+)	<30
Sodium (Na+)	<1
Fluoride (F-)	<1
Linear Shrinkage, %:	
Cured at 70°C	<1.5

TYPICAL PERFORMANCE OF CURED MATERIAL

Physical Properties

Water Vapor Transmission Rate, g/m ² /day:	
@ 50°C/100 %RH	<25
using film of max 100 µm thickness	
Water Vapor Permeation Coefficient , g.mil/100 inch ² /day:	
@ 50°C/100 %RH	7.5

GENERAL INFORMATION

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

THAWING:

1. Allow container to reach room temperature before use.
2. After removing from the freezer, set the syringes to stand vertically while thawing.
3. Any moisture that collects on the thawed package should be removed prior to opening the package.

DIRECTIONS FOR USE

1. The surfaces on which the adhesive has to be applied should be clean, dry and free from all dust.
2. Due to the nature of the product, heating of the syringe or the surface during dispensing is **not** advised as this will cause the product to start to cure.
3. Because of the low viscosity of this product, sedimentation can occur when the product is used at room temperature for over 12 hours.

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage : -40 °C

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated

or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Reference 4

Conversions

$$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$$

$$\text{kV/mm} \times 25.4 = \text{V/mil}$$

$$\text{mm} / 25.4 = \text{inches}$$

$$\text{N} \times 0.225 = \text{lb}$$

$$\text{N/mm} \times 5.71 = \text{lb/in}$$

$$\text{psi} \times 145 = \text{N/mm}^2$$

$$\text{MPa} = \text{N/mm}^2$$

$$\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$$

$$\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$$

$$\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$$

$$\text{mPa}\cdot\text{s} = \text{cP}$$

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada Corporation, the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Americas
+1.888.943.6535

Europe
+32.1457.5611

Asia
+86.21.3898.4800

For the most direct access to local sales and technical support visit: www.henkel.com/electronics